

Willard Says.....

The Language is Archaic,
The Message is Modern

The 10 Commandments of Dredging:

- I. Thy boat must float at all times.
- II. Thy deposit must be pumpable.
- III. Thou shalt not pump an excess amount of water.
- IV. Thou shalt not bow down to the false god of dredge pump efficiency. Honor dredge system efficiency.
- V. Thou shalt hold fast to a constant velocity and a constant pump speed to reap a constant rate of solids production.
- VI. Thou shalt cause an excess quantity of pumpable solids to be continuously available at thine suction inlet.
- VII. Thou shalt fit thine suction inlet with an effective digging device.
- VIII. Thou shalt fortify thy dredge with effective means of maneuver lest ye find thyself unable to keep thine suction inlet immersed in pumpable solids.
- IX. Thou shalt arm thyself with means to measure and regulate the rate at which solids enter thy dredge system.
- X. Thou shalt keep holy the means by which to measure and regulate pipeline velocity.

Heaven is the uninterrupted movement of high-density slurry through the discharge pipe at target velocity.